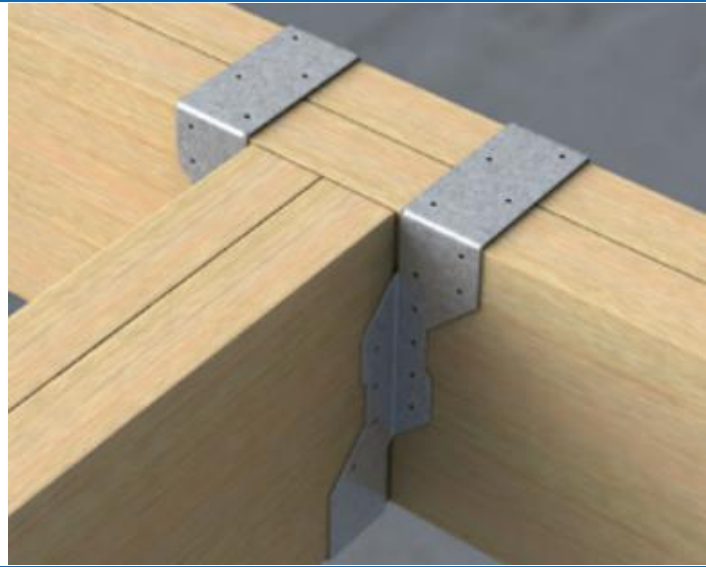
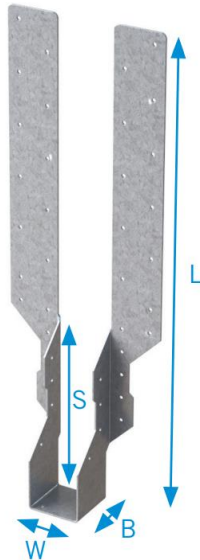


Timber to Timber Joist Hangers

Designed for general fixings of timber to other timber components. Produced from galvanised steel to BS EN 10346:2009 DX51D + G275 as standard, or stainless steel available to order. Galvanised hangers must be fixed using 30mm x 3.75mm sherardised square twisted nails in all pre-punched holes.



B460 Medium Duty Hanger (Long Leg)

Manufactured from 1.2mm thick pre-galvanised steel with 50mm wide legs, suitable for solid joist or I-Beam applications, either face fixed or wrapped over supporting joists. For loft conversion applications where the hanger extends below the supporting beam, a maximum drop of 75mm is recommended **Box quantity 50**.

Test Standard

Tested by BMTRADA to ETAG015

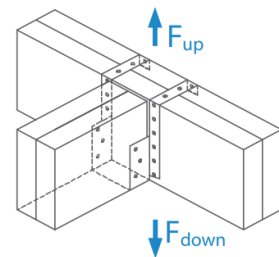
Verified by TZUS to EAD 130186-00-0603. – ETA 20/0915.

Declaration of Performance – Joist Hangers 19-0681-001

Dimensions & Load Data

These properties should be used for design in accordance with EN 1995-1-1:2004/A1 (Eurocode 5) or an appropriate national code. The load-carrying capacities have been derived by calculation or design assisted by testing or by testing.

Product code	Dimensions [mm]				Holes no. x Ø [mm]			Characteristic Capacity [kN]	
	W	L	B	S	in leg length	in side plate	in bearing surface	C16, C24 or TR26 timber	
								Type A or Type B nails	
F _{up}	F _{down}								
B460/38	38	483	50	186	34 x 4.0	8 x 4.0	2 x 4.0	3.71	18.00
B460/44	44	480	50	183	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/47	47	479	50	182	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/50	50	477	50	180	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/63	63	471	50	174	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/75	75	465	50	168	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/88	88	458	50	161	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/91	91	456	50	159	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/100	100	452	50	155	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/125	125	440	50	143	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00
B460/150	150	427	50	130	34 x 4.0	8 x 4.0	2 x 4.0	4.14	18.00



Fixings

Fix using either Type A, 30 x 3.75mm Sherardised Square Twist Nails OR Type B, 35 x 3.75mm. Sherardised Square Twist nails in all pre-punched holes.

Type	Description	d^1 (mm)	l (mm)	$f_{ax,k}^2$ (N/mm ²)	f_u (N/mm ²)
A	Square twist nails Sherardized finish Normally supplied loose for manual fixing	3.4	30	4.78	600
B	Square twist nails Sherardized finish Normally supplied collated for a nail gun	3.4	35	4.3	700

¹ This diameter is the minimum cross-section dimension in accordance with EN 14592. Square twist nails are often described in the market by their largest cross-section dimension, so that a 3.4 mm diameter nail will be sold as being 3.75 mm diameter.

² In timber with a characteristic density ρ_k of 350 kg/m³, i.e. C24 timber. At other values of ρ_k the value is modified so $f_{ax,k} = f_{ax,k} \cdot \min\left(\frac{\rho_k}{350}, 1.1\right)$

Installation

BPC Connectors are deemed fit for their intended use provided:

- The joints are designed in accordance with Eurocode 5 or an appropriate National Code using the characteristic values given in the Annexes. Design and detailing of structures should be carried out by suitably experienced persons in accordance with the manufacturer's instructions.
- Sides of the hanger should be at least 60% of the timber height to prevent rotation.
- Joist ends to be cut square with no more than 6mm gap from the rear of the hanger.
- Verifiable calculation, notes and drawings are prepared taking account of the loads to be carried
- The widths of the joist narrower than the exact joist hanger width does not exceed the tolerance of +0/-4mm to the joist hanger width
- The header supporting the joist is adequately restrained against rotation.
- Specified fasteners are installed in all available holes of the same diameter.
- Timber should be free of wane in the connectors.
- The actual maximum bearing capacity of the joist itself is checked separately by the designer of the structure.
- The eccentricity of the acting forces relative to the axis of the connection is not excessive.
- The connectors have been installed correctly by appropriately qualified personnel using adequate tools, in accordance with the relevant building regulations, the manufacturer's specifications and the drawing prepared for that purpose.